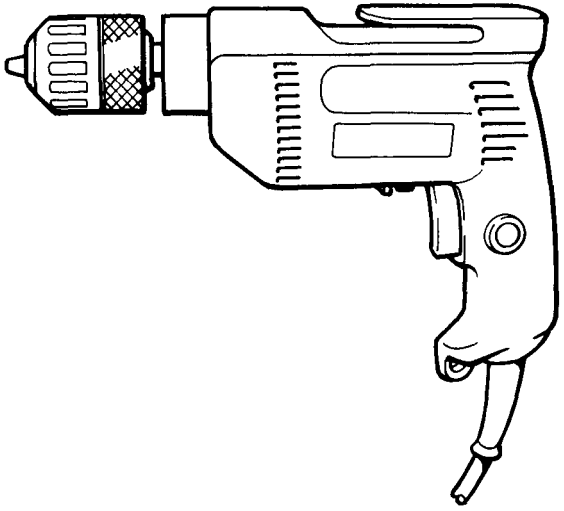
Drill

10 mm (3/8") MODEL 6408

Variable speed / Reversing

INSTRUCTION MANUAL



DOUBLE INSULATION

SPECIFICATIONS

Drilling capacities		No load speed (RPM)	Overall length	Net weight
Steel	Wood			
10 mm (3/8")	25 mm (1")	0 – 2,500	261 mm (10-9/32")	1.4 kg (3.1 lbs)

* Manufacturer reserves the right to change specifications without notice.
* Note: Specifications may differ from country to country.

WARNING: For your personal safety, READ and UNDERSTAND before using.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

GENERAL SAFETY RULES
(For All Tools)

WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

READ ALL INSTRUCTIONS.

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to loose control.
4. ***Double Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.*** Double insulation ⧈ eliminates the need for the three wire grounded power cord and grounded power supply system.
5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Don't expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W."** These cords are rated for outdoor use and reduce the risk of electric shock.
9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.

11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or switches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool service before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.
23. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock of injury.

Specific Safety Rules

1. **Hold tool by insulated gripping surfaces when performing an operation where the cutting tools may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
2. **Always be sure you have a firm footing.**
   Be sure no one is below when using the tool in high locations.
3. **Hold the tool firmly.**
4. **Keep hands away from rotating parts.**
5. **Do not leave the tool running. Operate the tool only when hand-held.**
6. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

SAVE THESE INSTRUCTIONS.

SYMBOLS

The reference below describes symbols used for this tool and others.

V	.....	volts
A	.....	amperes
Hz	.....	herts
kg	.....	kilograms
h	.....	hours
min	.....	minutes
s	.....	seconds
	.....	alternating current
	.....	direct current
n_0	.....	no load speed
	.....	alternating or direct current
	.....	Class II Construction
	.....	splash-proof construction
	.....	watertight construction
.../min	.....	revolutions or reciprocation per minute
	.....	number of blows

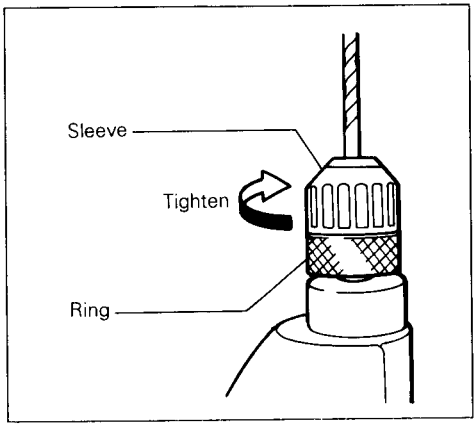
Installing or removing drill bit

CAUTION:

Always be sure that the tool is switched off and unplugged before installing or removing the bit.

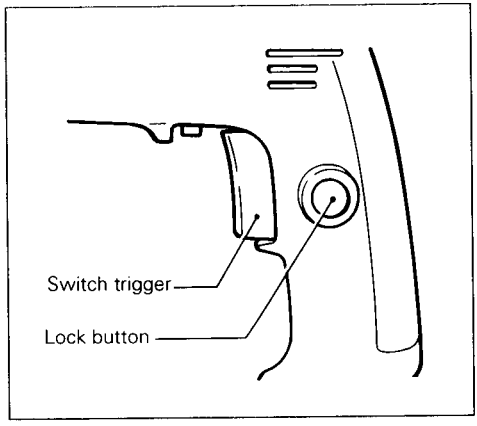
Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.



Switch action

Tool speed is increased by increasing pressure on the trigger. To start the tool, simply pull the trigger. Release the trigger to stop. For continuous operation, pull the trigger and then push in the lock button. To stop the tool from the locked position, pull the trigger fully, then release it.

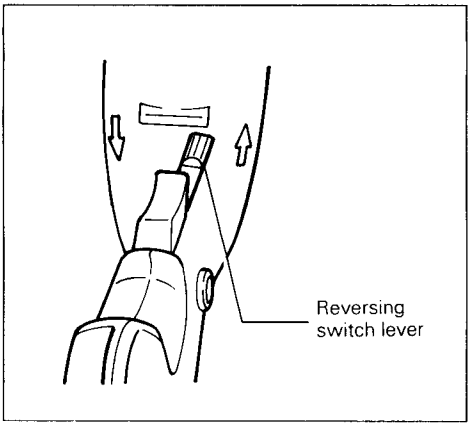


Reversing switch action

The reversing switch changes the direction of rotation.

Move the reversing switch lever to the "⇧" position for clockwise rotation.

Move the reversing switch lever to the "⇩" position for counterclockwise rotation.



CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Always check the direction of rotation before drilling.
- Use the reversing switch lever only when the tool comes to a complete stop. Changing the direction of rotation before the tool stops may ruin the tool.

Drilling operation

•Drilling in wood

When drilling holes in the wood, use a wood drill with a guide screw. The guide screw makes it bore naturally by itself, so you do not need to apply any pressure to the tool.

•Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

CAUTION:

•Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.

•There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.

•Always grip the small workpiece firmly with a vise or a holding means.

•A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool will pull away easily unless you hold it firmly before starting the tool.

MAINTENANCE

CAUTION:

Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

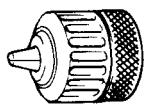
To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

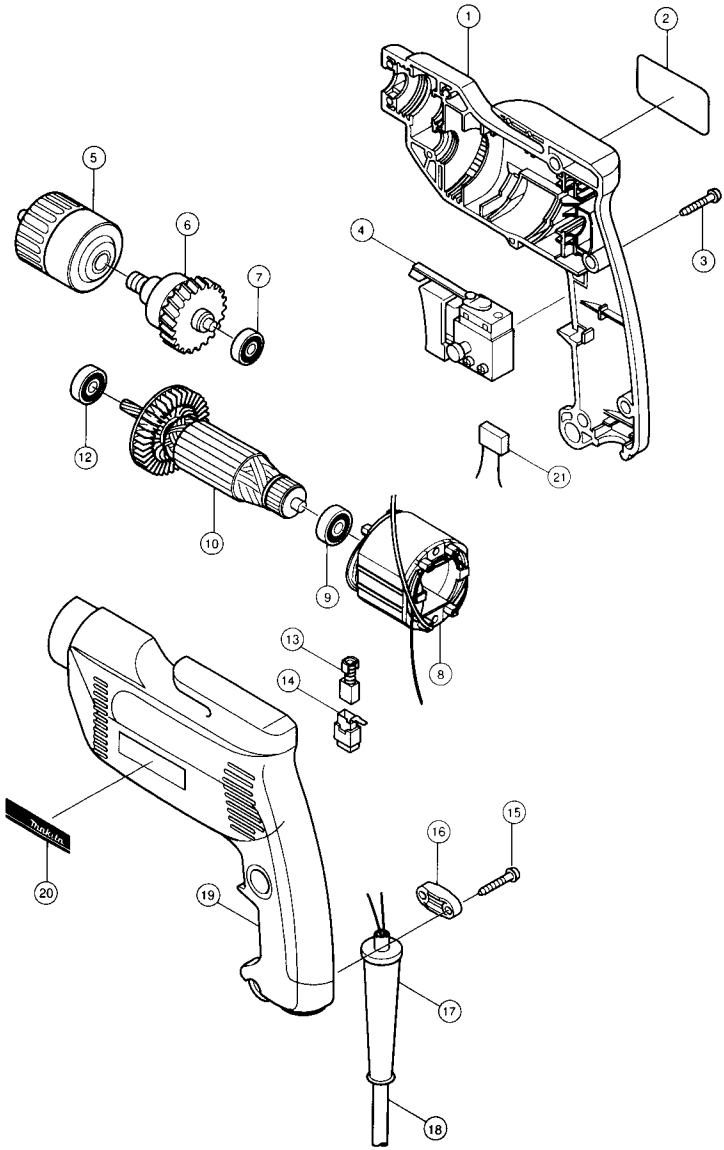
The accessories listed in this manual are available at an extra cost from your Makita distributor or Makita factory service center. Service centers are listed on the warranty card packed with your tool.

CAUTION:
These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

- **Keyless drill chuck**



10 mm (3/8'')
DRILL
Model 6408



Note: The switch and other part configurations may differ from country to country.

ITEM NO.	NO. USED	DESCRIPTION	ITEM NO.	NO. USED	DESCRIPTION
MACHINE			MACHINE		
1	1	Housing Set (With Item 19)	12	1	Ball Bearing 627Z
2	1	Name Plate	13	2	Carbon Brush
3	8	Tapping Screw 4x18	14	2	Brush Holder
4	1	Switch	15	2	Tapping Screw 4x18
5	1	Keyless Drill Chuck 10	16	1	Strain Relief
6	1	Gear Complete	17	1	Cord Guard
7	1	Ball Bearing 626Z	18	1	Cord
8	1	Field	19	1	Housing Set (With Item 1)
9	1	Ball Bearing 627Z	20	1	Makita Label
10	1	ARMATURE ASSEMBLY (With Item 9, 11 & 12)			

Note: The switch and other part specifications may differ from country to country.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

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